

MATERIAL DATA SAFETY SHEET

PRODUCT: R407C Page 1 of 5 Date: 1st September 2008

1) Product and company identification

PRODUCT NAME: Refrigerant Gas 407C

SUPPLIER DETAILS Kugesi Refrigerants (Pty) Ltd

8 Benetton Street Racing Park

Killarney Cape Town, ZA

Tel: +27 21 556 2652 Fax: +27 21 556 2717

2) Composition/Information on ingredients

Chemical nature: Blend of HFC 32, HFC 125, HFC 134a

Hazardous Constituents: 23% Diflouromethane, 25% Pentafluoroethane

52% 1,1,1,2 Tetrafluoroethane

3) Hazards identification

Adverse human health effects: Liquefied gas, contact of liquid may cause frostbite and injury to the Cornea. High exposures may cause an abnormal heart rhythm and prove fatal. Very high atmospheric concentrations may cause anaesthetic effects and asphyxiation. Liquid splashes may cause freeze burn to the skin and eyes. Physical and Chemical hazards: Heating will cause a rise in pressure and risk of bursting. On combustion toxic gasses are released.

4) First Aid Measures

Inhalation: Move the affected person away from the contaminated area and into fresh air. Keep the person warm and at rest. Administer oxygen if necessary. If breathing stops give artificial respiration. In the event of cardiac arrest apply external cardiac massage. Call a doctor immediately.

Skin Contact: Contact of liquid with Skin: Immediately rinse plenty of water to thaw the affected area. Immediately remove contaminated clothing or footwear. Clothing may adhere to the skin, if it sticks do not pull it off. Cover affected area with sterile dressing. If irritation or blistering occurs seek immediate medical attention.

Product R407C Page 2 of 5

Eye Contact: Contact of liquid with eyes: rinse with water whilst keeping the eyes wide open irrigate for at least 10 minutes. Consult an eye specialist immediately.

Ingestion: This is an unlikely route of exposure. If exposure takes place do not induce vomiting. Providing the patient is conscious, wash out the mouth with water and give 200-300Ml of water to drink. Obtain immediate medical attention as ingestion will cause freeze burns.

Note to the physician: Avoid administering adrenaline or any other similar products as cardiac arrhythmia may result with possible subsequent cardiac arrest.

5) Fire- Fighting Measures

Extinguishing Media: All extinguishing agents can be used.

Specific Hazards: HCF 407C is not flammable under ambient conditions of temperature and pressure. Certain mixtures of HCF 407C and air when under pressure may be flammable. Mixtures of HFC and Chlorine may be flammable or reactive under certain conditions. Thermal decomposition will evolve very toxic and corrosive vapours.

Specific Fire Fighting Methods: Stay upwind. Evacuate the personnel away from the fumes. Cool down the containers/ equipment exposed to heat with water spray. *Protection of the Fire Fighters:* Self contained breathing apparatus and full protective clothing must be worn in fire conditions.

6) Accidental Release Measures

Personal Precautions: Avoid contact with skin and eyes, Do not breathe gas. No naked Flames. Do not smoke. For further information refer to section 8 "exposure controls/personal protection".

Heavy vapours, shut off low level openings in the vicinity (ventilation shafts, drains) prevent the product from entering cellars, basements, or pits since the vapour may create a suffocating atmosphere. Provided it is safe to do so, isolate the source of the leak. Allow small spillages to evaporate provided there is adequate ventilation.

Large Spillages: Ventilate spillage area, contain spillage with earth or sand or any suitable absorbent material.

Environmental Precautions: Contain the spilled material, prevent the product from spreading into the environment.

Methods of cleaning up: Recover as much product as possible, allow residual product to evaporate for disposal of contaminated material refer to section 13.

Product R407C Page 3 of 5

7) Handling and Storage

Handling

Technical Measures: Ventilation is required, Use Closed systems. Avoid contact with hot surfaces. Avoid High temperatures. Smoking is forbidden. Avoid inhalation of high concentrations of vapours.

Atmospheric levels should be controlled in compliance with occupational exposure limit. The vapour is heavier than air, high concentrations may be produced at low levels where general ventilation is poor, in such cases provide adequate ventilation or wear suitable respiratory protective equipment with positive air supply.

Avoid contact with naked flames as corrosive and very toxic decomposition products can be formed. Avoid contact between the liquid and skin and eyes.

Liquid transfer of refrigerants between refrigerant containers and to and from systems can result in static generation, ensure adequate earthing to avoid this.

Storage

Technical measures: storage area should be equipped with ventilation at low level, Take necessary measures to avoid the accidental release of the product outside, due to rupture of containers or transfer systems.

Storage conditions: Keep the containers tightly closed and dry in a cool and well ventilated area at temperatures not exceeding 45C and away from any source of heat including direct sun light. Avoid storing near to the intake of air conditioning units, boiler units or open drains and away from any source of Ignition

Packaging material: Steel is recommended.

8) Exposure Controls/ Personal Protection

Engineering measures: Ensure good ventilation of the work station

Occupational exposure limits: Exposure limits LTEL 1,000ppm 8 hr TWA 3590mg/m3 OES

Personal Protective Equipment: In event of insufficient ventilation self contained apparatus is required. Refrigerants should only be handled with the use of protective gloves insulated against the cold. Eyes should be protected with goggles and to protect the skin and body Impermeable clothing should be worn. Do not drink, eat or smoke in the workplace.

Product R407C Page 4 of 5

9) Physical and Chemical Properties

Appearance

Physical State is compressed Liquefied gas, colourless with a slight ethereal odour.

Specific temperatures: Boiling Point -45.5°C – 38.6°C, melting point 160°C Oxidising properties: Non oxidising material according to EEC criteria

Vapour Pressure (mm Hg): 8250 at 20°C

Vapour density: (Air=1)>2.5 at bubble point air = 1

Specific Gravity: 1.21

Liquid density: 11.924Kg/M3 Solubility in water: Insoluble

10) Stability and Reactivity

Stability: Stable at ambient temperature and under normal conditions of use

Conditions to Avoid: May decompose on contact with hot surfaces and flames incompatible with Alkali metals, sodium, Potassium, Barium, Magnesium, alloys and powered metals.

Hazardous decomposition products: On Combustion or thermal decomposition (Pyrolysis) and Hydrolysis releases toxic gasses (halogenated compounds) (Hydrogen Chloride and hydrogen Fluoride)

11) Toxicological Information

Acute Toxicity: Vapours: Published data

Acute Symptoms: Effects following high level exposure: Headaches, Dizziness, Loss of Consciousness

Inhalation: High exposures may cause abnormal heart rhythm and prove suddenly fatal. Very high atmospheric concentrations may cause anaesthetic effects and asphyxiation,

Skin Contact & Eye Contact: Liquid Splashes or spray may cause freeze burns unlikely to be hazardous through skin absorption.

Ingestion: Highly unlikely but should this occur freeze burns will result

Long terms exposure: :. A lifetime of inhalation study in animals has shown that high exposure if HCF 32 (49,500PPM) no significant effect in rats, HFC 125 inhalation study showed no significant effect (50,000PPM) in rats. HFC 134a a lifetime inhalation study showed that exposure to (50,000PPM) resulted in Benign tumours of the testes and is considered not to be of any relevance to humans occupationally exposed to HFC 407C. Contact with liquefied gas causes Frostbite and causes injury to the cornea.

Product R407C Page 5 of 5

12) Ecological Information

Behaviour in the environment: High tonnage material produced in wholly contained systems. High tonnage material used in open systems. Vapour

Mobility: Product is Volatile when in aqueous solution

Persistence/Degradability: Decomposes comparatively rapidly in lower atmosphere (troposphere), products of decomposition will be highly dispersed and hence will have a very low concentration. Is not a VOC under UNECE agreement.

Bioaccumulation: Non Bioaccumlative

Destination of Product: AIR

13) Disposal Considerations

Waste from Residues: Do not allow the product to be released into the environment, Consult the manufacturer or supplier for information regarding recovery and recycling of the product, if recovery is not possible Incinerate at a licensed installation.

Contaminated Packaging: Degas, Reusable containers return to supplier Disposable containers dispose of at an authorised land fill site.

The users attention is drawn to the possible existence of local regulations regarding disposal.

14) Transport Information

Road and Rail Transport:

Un No. 1018 ERG No 126 Hazchem warning 2 C Non Flammable Gas

Sea Transportation:

IMDG 1018 Class 2.2 Label Non-flammable gas

Air Transportation:

ICAO/IATA code 1018 Class 2.2

Packaging instructions

- Cargo 200
- Passenger 200

Maximum quantity allowed

- Cargo 150 kg
- Passenger 75 kg

15) Regulatory Information

EEC Hazard class Non-flammable gas Risk phrases R20 Harmful by inhalation R34 Liquid phase could cause burns R44 Risk of explosion when heated under

Confinement

Safety phrases S9 Keep container in a well-ventilated place S15 Keep away from heat S23 Do not breathe the gas. S36 Wear suitable protective clothing S41 In case of fire/explosion do not breathe

Fumes

S51 Use only in well ventilated areas S56 Do not discharge into the environment. Dispose to an authorised waste collection point National legislation None Refer to SABS 0265 for explanation of the above.

Kugesi Refrigerants (Pty) Ltd believes that the information and recommendations contained herein including data statements are accurate as of the date hereof. No warranty of fitness for any particular purpose, warranty of merchantability, or any other warranty, expressed or implied, is made concerning the information provided herein. The information provided herein relates only to specific product designated and may not be valid where such product is used in combination with any other method of use of the product and of the information referred to herein are beyond the control of Kugesi Refrigerants (Pty) Ltd. Kugesi Refrigerants (Pty) Ltd expressly disclaims any and all liability as the any results obtained or arising from any use of the product or reliance on such information.